ومت <sup>و</sup> للغ تتلخ متي ومن من م	speent Ear Operation			
ಕರ್ನಾಟಕ	onsent For Operation (CFO-Air,Water)	<u>1</u>		tate Pollution Control Board ara Bhavana,No.49, Church Street,Bengaluru-560001
	Consent No. AW-330660 Valid upto: 31/03/2024	0	Tele	e : 080-25589112/3, 25581383 Fax:080-25586321
Industry Colour: RED	Industry Scale: LAF	RGE		email id: ho@kspcb.gov.in
(This document contai	ins 6 pages includi conditions)	ing annexure	& excluding additional	
Combined Consent (	Order No. AW-330660	)	PCB ID: 3185	59 <b>Date:</b> 31/03/2022
	e		the Water (Prevention and Control of Pollution	and Control of Pollution) h)Act , 1981
Ref: 1. Applicatio	on filed by the applicar	nt/organizati	ion on 11/03/2022	
2.Inspection of Industry/organi				on 07/03/2022
3.Proceedings	of the ECM dated 30/03.	/2022 ,he	eld on 28/03/2022	
herein referred to as the the Air Act) and the R to make discharge of th	e Water Act) & Section a Rules and Orders made the effluents & emissions	21 of Air (Pr here under a confirming t	evention & Control of Poll nd authorized the Occupier	on & Control of Pollution) Act, 1974 ( ution) Act, 1981, (herein referred to as to operate /carryout industry/activity & from the premises mentioned below and
Location:				
Name of the Industry:	Rama Iron Ore Mine	of Ms. JSW S	Steel Limited (M.L. No. 009	)
Address:	(Formerly Precambria Ballari Dt.	an Iron Ore N	/lines of M/s. Ram Rao Pau	l),M, Ramgad Village, Sandur Tq &
Industrial Area:	Not In I.A,		Ramgad,	
Taluk:	Sanduru,		District: Bellary	
CONDITIONS:			2.00.1001 20.001 9	
a) Discharge of effl	uents under the Wate	er Act:		
Sr Water Code	uents under the Wate	er Act: WWG(KLD)	Remark	
			Used for domestic purposes and the same is discharged into septic tank followed by	
Sr Water Code	WC(KLD)	WWG(KLD)	Used for domestic purposes and the same is discharged into septic tank followed by soak pit. Existing water consumption for dust suppression and	
Sr     Water Code       1     Domestic Purpose       2     Spray in Mines	WC(KLD)           9.000           196.000	WWG(KLD) 8.000 0.000	Used for domestic purposes and the same is discharged into septic tank followed by soak pit. Existing water consumption	etc.
Sr       Water Code         1       Domestic Purpose         2       Spray in Mines         b) Discharge of Air	WC(KLD)           9.000           196.000	<b>WWG(KLD)</b> 8.000 0.000 <b>Air Act fro</b>	Used for domestic purposes and the same is discharged into septic tank followed by soak pit. Existing water consumption for dust suppression and Green belt development.	
Sr       Water Code         1       Domestic Purpose         2       Spray in Mines         b) Discharge of Air         Sl. No.       D         The details	WC(KLD)         9.000         196.000         emissions under the         Description of chimne	WWG(KLD) 8.000 0.000 Air Act fro y/outlet pments and i	Used for domestic purposes and the same is discharged into septic tank followed by soak pit. Existing water consumption for dust suppression and Green belt development. The following stacks Limits specified refer ts specification, type of fuel	schedule
Sr       Water Code         1       Domestic Purpose         2       Spray in Mines         b) Discharge of Air         Sl. No.       D         The details to be control         The consent for operation	WC(KLD)         9.000         196.000         remissions under the         Description of chimne         of Sources, control equipalled in emissions etc. are         ation is granted considered	WWG(KLD) 8.000 0.000 Air Act fro y/outlet pments and i e detailed in .	Used for domestic purposes and the same is discharged into septic tank followed by soak pit. Existing water consumption for dust suppression and Green belt development. The following stacks Limits specified refer ts specification, type of fuel	schedule
Sr       Water Code         1       Domestic Purpose         2       Spray in Mines         b) Discharge of Air         Sl. No.       D         The details to be control         The consent for operators         following activities/F         Sr	WC(KLD)         9.000         196.000         remissions under the         Description of chimne         of Sources, control equipalled in emissions etc. are         ation is granted considered         Products;         Product Name	WWG(KLD) 8.000 0.000 Air Act fro y/outlet pments and i e detailed in .	Used for domestic purposes and the same is discharged into septic tank followed by soak pit. Existing water consumption for dust suppression and Green belt development. The following stacks Limits specified refer ts specification, type of fuel Annexure-II.	schedule I,constituents
Sr       Water Code         1       Domestic Purpose         2       Spray in Mines         b)       Discharge of Air         Sl. No.       D         The details of to be control         The consent for operational following activities/P         Sr         1       iron ore mining- 9	WC(KLD)         9.000         9.000         196.000         emissions under the         Description of chimne         of Sources, control equipabled in emissions etc. are         ation is granted considered considere	WWG(KLD) 8.000 0.000 Air Act from y/outlet pments and in e detailed in a lering the	Used for domestic purposes and the same is discharged into septic tank followed by soak pit. Existing water consumption for dust suppression and Green belt development. The following stacks Limits specified refer ts specification, type of fuel Annexure-II. Applied Qty/Montl 0	schedule I, constituents
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Sr       Water Code         1       Domestic Purpose         2       Spray in Mines         b) Discharge of Air         Sl. No.       D         The details of to be control         The consent for operations of the consent for operation or emining-9         This consent is valied to be control         To,         Rama Iron Ore Mine or Mining Office, Vijayana Works, Toranagallu, S         Tq.         COPY TO:	WC(KLD)         9.000         9.000         196.000         emissions under the         Description of chimne,         of Sources, control equipabled in emissions etc. and         ation is granted conside         Product Name         940000 TPA production         id for the period from         if Ms. JSW Steel Limited         agara         andur	wwg(KLD)         8.000         0.000         Air Act from         cy/outlet         pments and i         e detailed in .         dering the         n       01/0         I (M.L. No. 00)	Used for domestic purposes and the same is discharged into septic tank followed by soak pit. Existing water consumption for dust suppression and Green belt development. The following stacks Limits specified refer ts specification, type of fuel Annexure-II. Applied Qty/Montl 0. 04/2022 to	schedule   l,constituents     h   Unit   .000   TON   31/03/2024
Sr       Water Code         1       Domestic Purpose         2       Spray in Mines         b) Discharge of Air         Sl. No.       D         The details of to be control         The consent for operations of the consent for operation or emining-9         This consent is valied to be control         To,         Rama Iron Ore Mine or Mining Office, Vijayana Works, Toranagallu, S         Tq.         COPY TO:	WC(KLD)         9.000         9.000         196.000         emissions under the         Description of chimne,         of Sources, control equipabled in emissions etc. and         ation is granted conside         Product Name         940000 TPA production         id for the period from         if Ms. JSW Steel Limited         agara         andur	wwg(KLD)         8.000         0.000         Air Act from         cy/outlet         pments and i         e detailed in .         dering the         n       01/0         I (M.L. No. 00)	Used for domestic purposes and the same is discharged into septic tank followed by soak pit. Existing water consumption for dust suppression and Green belt development. The following stacks Limits specified refer ts specification, type of fuel Annexure-II. Applied Qty/Montl 0. 04/2022 to	schedule   l,constituents     h   Unit   .000   TON   31/03/2024

Consent Fee paid

: Rs. 1012000

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Industry Colour: RED

6 pages including annexure & excluding additional

# **SCHEDULE**

## TERMS AND CONDITIONS

## A. TREATMENT AND DISPOSAL OF EFFLUENTS UNDER THE WATER ACT.

Consent For Operation

(CFO-Air, Water)

Consent No. AW-330660

Valid upto: 31/03/2024

Industry Scale: LARGE

conditions)

1. The discharge from the premises of the occupier shall pass through the terminal manhole/manholes where from the Board shall be free to collect samples in accordance with the provisions of the Act/Rules made there under.

2(a). The sewage/domestic effluent shall be treated in septic tank and with soak pit. No overflow from the soak pit is allowed. The septic tank and soak pit shall be as per IS 2470 Part-I & Part-II.

2(b). The treated sewage effluent discharged shall conform to the standards specified in Annexure-I.

3(a). The trade effluent generated in the industry shall be treated in the ETP and treated effluent shall confirm to the standards stipulated by the Board in Annexure-I

3(b). The trade effluent shall be handed over to CETP and maintain logbook of effluent generated & sent every day.

4. The applicant shall install flow measuring/recording devices to record the discharge quantity and maintain the record.

5. The applicant shall not change or alter either the quality or the quantity or the place of discharge or temperature or the point of discharge without the previous consent/ permission of the Board.

6. The applicant shall not allow the discharge from the other premises to mix with the discharge from his premises. Storm water shall not be allowed to mix with the effluents on the upstream of the terminal manhole where the flow measuring devices are installed.

7. The daily quantity of domestic effluent and trade effluent from the industry shall not exceed the limits as indicated in this consent order:

8. The applicant shall discharge the effluents only to the place mentioned in the Consent order and discharge of treated/untreated outside the premises is not permitted.

## **B. EMISSIONS:**

1. The discharge of emissions from the premises of the applicant shall pass through the air pollution control equipment and discharged through stacks/chimneys mentioned in **Annexure-II** where from the Board shall be free to collect the samples at any time in accordance with the provisions of the Act and Rules made there under. The tolerance limits of the constituents forming the emissions in each of the stacks shall not exceed the limits laid down in Annexure-II.

2. The applicant shall provide port holes for sampling of emission, access platforms for carrying out stack sampling, electrical points and all other necessary arrangements including ladder as indicated in Annexure-II.

3. The applicant shall upgrade/modify/replace the control equipment with prior permission of the Board.

## **C.MONITORING & REPORTING:**

1. The applicant shall get the samples of effluents & emissions collected and get them analyzed once a month/either by in house monitoring laboratory or through EP approved laboratories for the parameters as Indicated in Annexure I & II.

2. The applicant shall maintain log books to reflect the working condition of pollution control systems and also self monitoring results and keep it open for inspection.

## D. SOLID WASTE (OTHER THAN HAZARDOUS WASTE) DISPOSAL:

1. The applicant shall segregate solid waste from Hazardous Waste, Municipal Solid Waste and store it properly till treatment/disposal without causing pollution to the surrounding Environment.

2. The solid waste generated shall be handled & disposed by scientific method without causing eye sore to the general public and to the surrounding environment.

Consent For Operation (CFO-Air,Water)	Karnataka State Pollution Control Board Parisara Bhavana,No.49, Church Street,Bengaluru-560001
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6 pages including annexure & excluding additional

## **E. NOISE POLLUTION CONTROL:**

The applicant shall ensure that the ambient noise levels within its premises during construction and during operational period shall not exceed w.r.t Area/Zone as per Noise Pollution (Regulation and Control) Rules, 2000 as mentioned below:-

a) In Industrial Area 75 dB(A) Leq during day time and 70 dB(A) Leq during night time.

conditions)

- b) In Commercial Area 65 dB(A) Leq during day time and 55 dB(A) Leq during night time.
- c) In Residential Area 55 dB(A) Leq during day time and 45 dB(A) Leq during night time.
- d) In Silence Zone 50 dB(A) Leq during day time and 40 dB(A) Leq during night time.

Note: - \* Day time shall mean 6 am to 10 pm and Night time shall mean 10 pm to 6 am.

- \* dB(A) Leq denotes the time weighted average of the level of sound in decibels on scale A which is relatable to human hearing.
- \* A "decibel" is a unit in which noise is measured.
- \* "A", in dB(A) Leq, denotes the frequency weighting in the measurement of noise and corresponds to frequency response characteristics of the human ear.
- \* Leq: It is an energy mean of the noise level over a specified period.

#### F. HAZARDOUS AND OTHER WASTES (MANAGEMENT & TRANSBOUDARY MOVEMENT)Rules 2016:

The applicant shall comply with the provisions of the Hazardous and other Wastes (Management & Transboundry Movement) Rules 2016.

## G. <u>GENERAL CONDITIONS</u>:

1. The applicant shall not allow the discharge from the other premises to mix with the discharge from his premises.

- 2. The applicant shall promptly comply with all orders and instructions issued by the Board from time to time or any other officers of the Board duly authorized in this behalf.
- 3. The applicant shall set-up Environmental Cell comprising of qualified and competent personnel for complying with the conditions specified.

4. The Board reserves the right to review, impose additional conditions, revoke, change or alter terms and conditions of this consent.

5. The applicant shall forthwith keep the Board informed of any accidental discharge of emissions/effluents into the atmosphere in excess of the standards laid down by the Board. The applicant shall also take corrective steps to mitigate the impact.

6. The applicant shall provide alternate power supply sufficient to operate all Pollution control equipments.

7. The entire premises shall always be kept clean. The effluent holding area, inspection chambers, outlets, flow measuring points should made easily approachable.

8. The applicant shall display the consent granted in a prominent place for perusal of the inspecting officers of the Board.

9. The applicant his heirs, legal representatives or assignee shall have no claims what so ever to the continuation or renewal of this consent after expiry of the validity of consent.

Consent For Operation (CFO-Air,Water)	Karnataka State Pollution Control Board Parisara Bhavana,No.49, Church Street,Bengaluru-560001
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10. The applicant shall make an application for consent for subsequent period at least 45 days before expiry of this consent.

11. The applicant shall develop and maintain adequate green belt all around the periphery.

12. The applicant shall provide rain water harvesting system and shall provide proper storm water management system.

13. This consent is issued without prejudice to any Court Cases pending in any Hon'ble Court

14. The applicant shall furnish the Environmental statement for every financial year ending with 31st March in Form-V as per Environment (Protection) Rules, 1986. The statement shall be furnished before the end of September.

15. The applicant shall display flow diagram of the pollution control system near the pollution contol system/s.

### NOTE:

The Conditions A{2b, 3a, 3b} & E {b,c,d} mentioned in the schedule are not applicable.

#### Additional Conditions:

1)This CFO is issued after approval of Chairman & MS for operation of mine & production of Iron ore -940000 TPA (As per CEC letter dated: 04.03.2020) under Water and Air Acts for the period from 01.04.2022 to 31.03.2024 (Co-terminus with IBM approval dated: 18.02.2021) with conditions. 2)Applicant shall comply with conditions as per Annexures-I, II & III.



Consent For Operation (CFO-Air,Water)         Consent No. AW-330660 Valid upto: 31/03/2024         Industry Colour: RED       Industry Scale: LARGE					Karnataka State Pollution Control Board Parisara Bhavana,No.49, Church Street,Bengaluru-560001 Tele : 080-25589112/3, 25581383 Fax:080-25586321 email id: ho@kspcb.gov.in			
(This	documen	t contains		s including annexure	& excluding a	dditional		
Chi m.N o.	m.N y	KVA	Minimum chimney height to be provided above ground level (in Mts)	Constituents to be controlled in the	Tolerance limits mg/NM3	Fuel	Control equipment to be installed,in addition to chimney	Date of which air pollution control equipments shall be provided to achieve the stipulated tolerance limits and chimney heights conforming to stipulated heights.
			25	ह ध्य ह	ಾಜ್ಯ	ಮಾಲ	col.(4)	
1	Fugitive Emissio n	Screenin g Unit (250 TPH)	1	PM(mg/NM3),SO2 (PPM),NOx(PPM)	SPM		GRB,WSP	Before commissioning.
2	D.G. Sets	D G Set - 15 KVA X 2 No's	3	PM(mg/NM3),SO2 (PPM),NOx(PPM)	100,50,50	DIE	AEC	Before commissioning.
3	D.G. Sets	D G Set - 10 KVA	3	PM(mg/NM3),SO2 (PPM),NOx(PPM)	100,50,50	DIE	AEC	Before commissioning.
4	Fugitive Emissio n	Iron Ore Crusher & Screener (200 TPH)	1	PM(mg/NM3),SO2 (PPM),NOx(PPM)	SPM	f	GRB,WSP	Before commissioning.
5	D.G. Sets	DG Set- 62.5 KVA	3	PM(mg/NM3),SO2 (PPM),NOx(PPM)	75,36,710	DIE	AEC	Before commissioning.

Note:

- GRB,WS : Green Belt P
- AEC : Accoustic Enclosures

#### Note:

1. The Noise levels within the premises shall not exceed 75 dB (A) leq during day time and 70 dB(A) leq during night time respectively.

2. The DG set shall be provided with acoustic measures as per SI.No.94 in Schedule-I of Environment (Protection)Rules.

3. There shall be no smell or odour nuisance from the industry.

## LOCATION OF SAMPLING PORTHOLES, PLATFORMS, ELECTRICAL OUTLET.

1. Location of Portholes and approach platform:

Portholes shall be provided for all chimneys, stacks and other sources of emission. These shall serve as the sampling points. The sampling point should be located at a distance equal to atleast eight times the stack or duct diameters downstream and two diameters upstream from source of low disturbance such as a Bend, Expansion, Construction Valve, Fitting or Visible Flame for rectangular stacks, the equivalent diameter can be calculated from the following equation.

Equivalent Diameter = 2 (Length x Width) (Length + Width)

- 2. The diameter of the sampling port should not be less than 100 mm dia". Arrangements should be made so that the porthole is closed firmly during the non sampling period
- 3. An easily accessible platform to accommodate 3 to 4 persons to conveniently monitor the stack emission from the portholes shall be provided. Arrangements for an Electric Outlet Point of 230 V 15 A with suitable switch control and 3 Pin Point shall be provided at the Porthole location.
- 4. The ladder shall be provided with adequate safety features so as to approach the monitoring location with ease.

